

8645

BLACK	0V	_____)	(_____ 0V GREY	
)	(_____ 415V YELLOW	0.18A
)	(_____ 550V PINK	
)	(_____ 760V BLUE	
)	(_____ 900V ORANGE	
WHITE	380V-	_____)	(_____ 0V GREEN	2.5A
	JOIN)	(_____ 16.5V GREEN	
)	(_____ 0V VIOLET (1)	2.5A
RED	410V-	_____)	(_____ 15V VIOLET (1)	
	JOIN)	(_____ 0V VIOLET (2)	2.5A
BROWN	440V	_____)	(_____ 15V VIOLET (2)	

You will note that the Primary is built up in sections and the two wires in the White and Red sleeves **must always be individually joined** to make the primary circuit complete. **Spare connections not required** can be cut short, **each colour joined separately and isolated**. The solid wire inside the sleeving is coated with polyurethane and needs to be **stripped away and tinned** if the leads are shortened.

Note: A certain amount of mechanical hum is prevalent in mains transformers and can be amplified when bolting to your metal work. Therefore you may find a small rubber Gasket or similar material is worth fitting to quieten this hum to its' minimum.