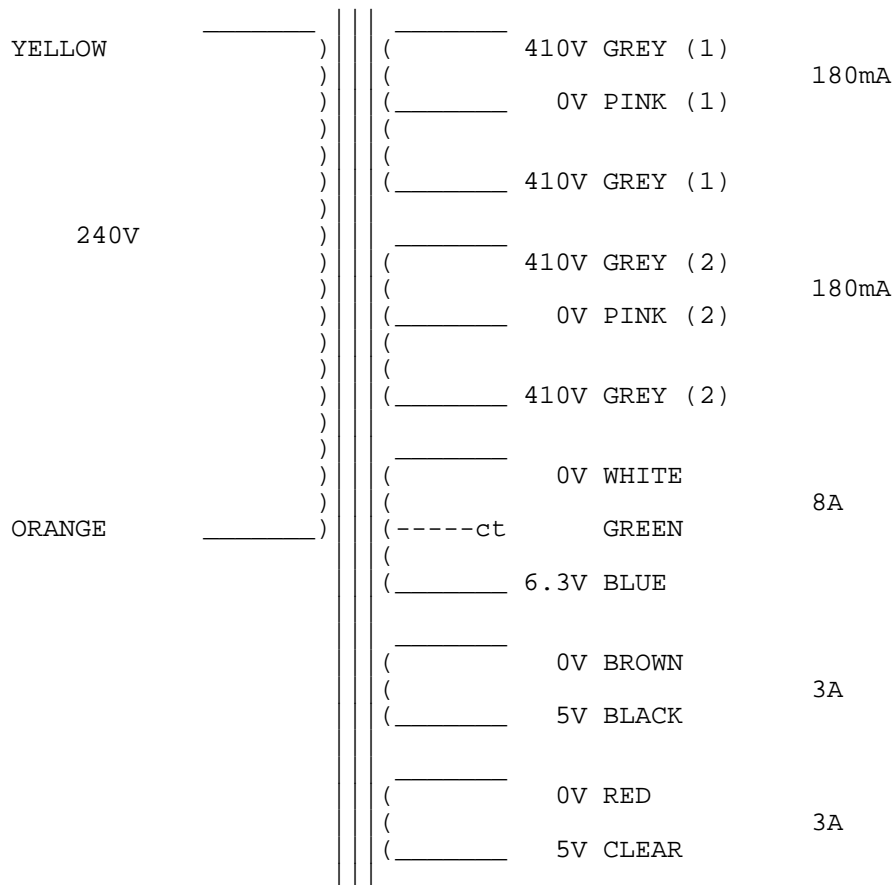


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*** FOR PRIMARY WINDING WITH SOLID CORE WIRE AND SLEEVING**

The solid wire inside the sleeving is coated with polyurethane and needs to be stripped away and tinned if the leads are shortened. For secondary windings with solid core leads please follow the same process.

NOTE: A certain amount of mechanical hum is prevalent in mains transformers and can be amplified when bolting to your metal work. Therefore you may find a small rubber gasket or similar material is worth fitting to quieten this hum to its' minimum, but please ensure the frame is grounded to the supply safety earth.